

Vaya Textile Bench is constructed of durable materials. The frame is comprised of 100% recyclable solid cast aluminum containing high recycled content. High-density fast-drying foam cushions have antimicrobial protection and are fully recyclable. Cushion covers are available in Sunbrella® fabrics that are 100% recyclable. All powdercoat finishes are low- or no-VOC. The bench is low maintenance and easy to disassemble.

**Recycled Content & Certifications**

Configurations	Post-Industrial Recycled Content	Post-Consumer Recycled Content	Total Recycled Content	3 <sup>rd</sup> Party Certifications
Vaya Textile Bench	Contact	Contact	Contact	-

**Green Building Standards**

<p><b>LEED® v3</b></p> <p><i>MR2: Construction Waste Management</i> – packaging is designed to be reusable or recyclable. See below for details.</p> <p><i>MR4: Recycled Content</i> – this product contains recycled material. Recycled content is shown above for all standard options.</p> <p><i>MR5: Regional Materials</i> – this product is manufactured in Pittsburgh, PA. Contact for extraction information.</p> <p><i>IEQp2: Environmental Tobacco</i> – this product may be used to help designate a smoking area away from doors, windows, and ventilation inlets.</p>
<p><b>LEED v4</b></p> <p><i>MRp2/MR5: Construction Waste Management</i> – packaging is designed to be reusable or recyclable. See below for details.</p> <p><i>MR3: Sourcing of Raw Materials (wood)</i> – wood used in this product is certified by the Forest Stewardship Council (SCS-COC-001461).                      (recycled content) – this product contains recycled material. Recycled content is shown above for all standard options.                      (regional materials) – this product is manufactured in Pittsburgh, PA. Contact for extraction information.</p> <p><i>EQp2: Environmental tobacco smoke control</i> - this product may be used to help designate a smoking area away from doors, windows, &amp; ventilation inlets.</p>
<p><b>Green Globes™</b></p> <p><i>5.4.1 Product Sustainable Materials Attributes</i> – this product contains recycled material. Contact for recycled content.</p> <p><i>5.6 Construction Waste</i> – packaging is designed to be reusable or recyclable. See below for details.</p> <p><i>5.7 Design for Deconstruction</i> – this product can be disassembled to separate recyclable components.</p> <p><i>6.2.6 Other Indoor Pollutants (Tobacco...)</i> - this product may be used to help designate a smoking area away from doors, windows, &amp; ventilation inlets.</p>
<p><b>Estidama Pearl Rating System: Design &amp; Construction, Version 1.0</b></p> <p><i>LBI-R2: Smoking Control</i> - this product may be used to help designate a smoking area away from doors, windows, and ventilation inlets.</p> <p><i>SM-R1: Hazardous Material Elimination</i> – product contains no ACMs and no CCA-treated timber</p> <p><i>SM-R2/SM-13: Construction Waste Management</i> - packaging is designed to be reusable or recyclable. See below for details.</p> <p><i>SM-4: Design for Disassembly</i> - this product can be disassembled to separate recyclable components</p>
<p><b>SITES v2 Rating System</b></p> <p><i>Materials C5.3: Design for adaptability and disassembly</i> - this product can be disassembled to separate recyclable components.</p> <p><i>Materials C5.5: Use recycled content materials</i> - this product contains recycled material. Recycled content is shown above for all standard options.</p> <p><i>Materials C5.6: Use regional materials</i> - this product is manufactured in Pittsburgh, PA. Contact for extraction information.</p> <p><i>HHWB C6.10: Minimize exposure to environmental tobacco smoke (ETS)</i> - this product may be used to help designate a smoking area away from doors, windows, and ventilation inlets.</p> <p><i>Construction C7.5: Divert construction and demolition materials from disposal</i> - packaging is designed to be reusable or recyclable. See below for details.</p>
<p><b>WELL Building Standard</b></p> <p><i>Air – 11. Fundamental material safety</i> – please contact for details.</p> <p><i>Air – 25. Toxic material reduction</i> – please contact for details.</p> <p><i>Air – 28: Cleanable Environment</i> – aluminum armrests are smooth, corrosion-resistant and easily sanitized to maintain cleanliness.</p>

*Fitness – 67. Exterior active design – this product can help support occupant activity.*

**Product Materials**

Material	Description	Maintenance (0-5)*	Inherent Value (0-5)**	Biodegradable	Corrosion/Wear Resistant	Rapidly Renewable	Recyclable	Scratch Resistant
Aluminum	Corrosion-resistant metal that is suitable for many fabrication methods.	3	3		x		x	
High-density foam cushions	High-density fast-drying foam cushions with antimicrobial protection.	3	1				x	
Sunbrella fabric	100% Sunbrella Acrylic (Rib Natural 40.3%) with a non-PFOA water- and stain- repellent. Sunbrella fabric is GREENGUARD certified for low-chemical emissions and contains no harmful substances according to STANDARD 100 by OEKO-TEX®.	3	1				x	

\*Maintenance ratings are assigned as follows: 0 – High level of maintenance required to keep up product performance and aesthetics; 5 – Absolutely no maintenance required to keep up product’s visual appearance and performance characteristics;

\*\*Inherent value ratings are assigned based on the material’s scrap value: 0 – No scrap value, or negative scrap value, and/or no scrap market; 5 – High scrap value, accompanied by robust scrap market

**Processes**

Process	Description
Aluminum Making	A two-step process by which the aluminum is first dissolved in a caustic bath and then precipitated out in crystals. This two-step process can be circumvented by using recycled scrap that is melted down to form new parts.
Aluminum Treatment	Aluminum receives a treatment to improve corrosion resistance and coating adhesion.
Casting	The process of creating a solid object by pouring molten metal into a mold and allowing it to cool.
Cushion Manufacture	A proprietary process in which fast-drying foam cushions are created.
Powdercoating	A solvent-free finishing method in which electrically charged particles of pigmented resins are sprayed onto a product. Electrical grounding of the coated object causes the charged powder to adhere to the surface. When baked in a curing oven the deposited powder melts and fuses together to form a durable, cross-linked coating
Sand Blasting	The process of smoothing, shaping and cleaning a hard surface by forcing solid particles across that surface at high speeds to provide an even finish.
Sunbrella Fabric Manufacture	Sunbrella® is a registered trademark of Glen Raven, Inc.

**Packaging Materials**

Material	Type	Description	Disposal
Cardboard	Box	Small or light products products are packaged in cardboard boxes. Reused for shipping.	Reuse/Recycle
Cardboard	Honeycomb	Honeycomb is used to protect the product during shipping.	Reuse/Recycle
Foam	Sheets	Micro foam sheets are used to protect the finish on products.	Reuse
Metal or Plastic	Band	Banding is used to keep products secured to a pallet during transport.	Recycle
Wood	Pallet	Used in shipping. Reused onsite until no longer serviceable, then recycled.	Reuse/Recycle

**Transport**

Method	Type	Description
Boat	Overseas	Some product components are shipped by cargo ship from overseas
Ground	Truck/Rail	Some incoming shipments and almost all outgoing shipments to customers are sent via ground transportation. This can include truck and often rail transport depending on the final destination. We are an EPA SmartWay® Transport Partner.

**Maintenance & Use**

Maintenance or Use	Description	Chemicals Required
Clean with Water and Mild Cleaner	This product requires a damp cloth and a mild, nontoxic cleaner for maintenance.	Mild, water-based cleaner
Tobacco Smoke Control	This product may be used to help designate a smoking area away from doors, windows, and ventilation inlets.	N/A

**Disposal**

Method	Description
Biodegradable	Some components of this product are biodegradable
Disassemble	Product can be disassembled to separate recyclable components
Recyclable	Product components are recyclable
Recycling - Scrap	Materials can be sold for scrap
Reuse	This item can be reused in the same or different function

Forms+Surfaces is dedicated to environmental responsibility. We maintain an Environmental Management System and are continually working to improve our impact through efficiency, material selection, vendor education, employee involvement, and an unwavering commitment to being exemplary corporate citizens. If you would like additional information on our Environmental Management System or if you don't see the information you need for your project on this page, please contact our Sustainability Team at [green@forms-surfaces.com](mailto:green@forms-surfaces.com).